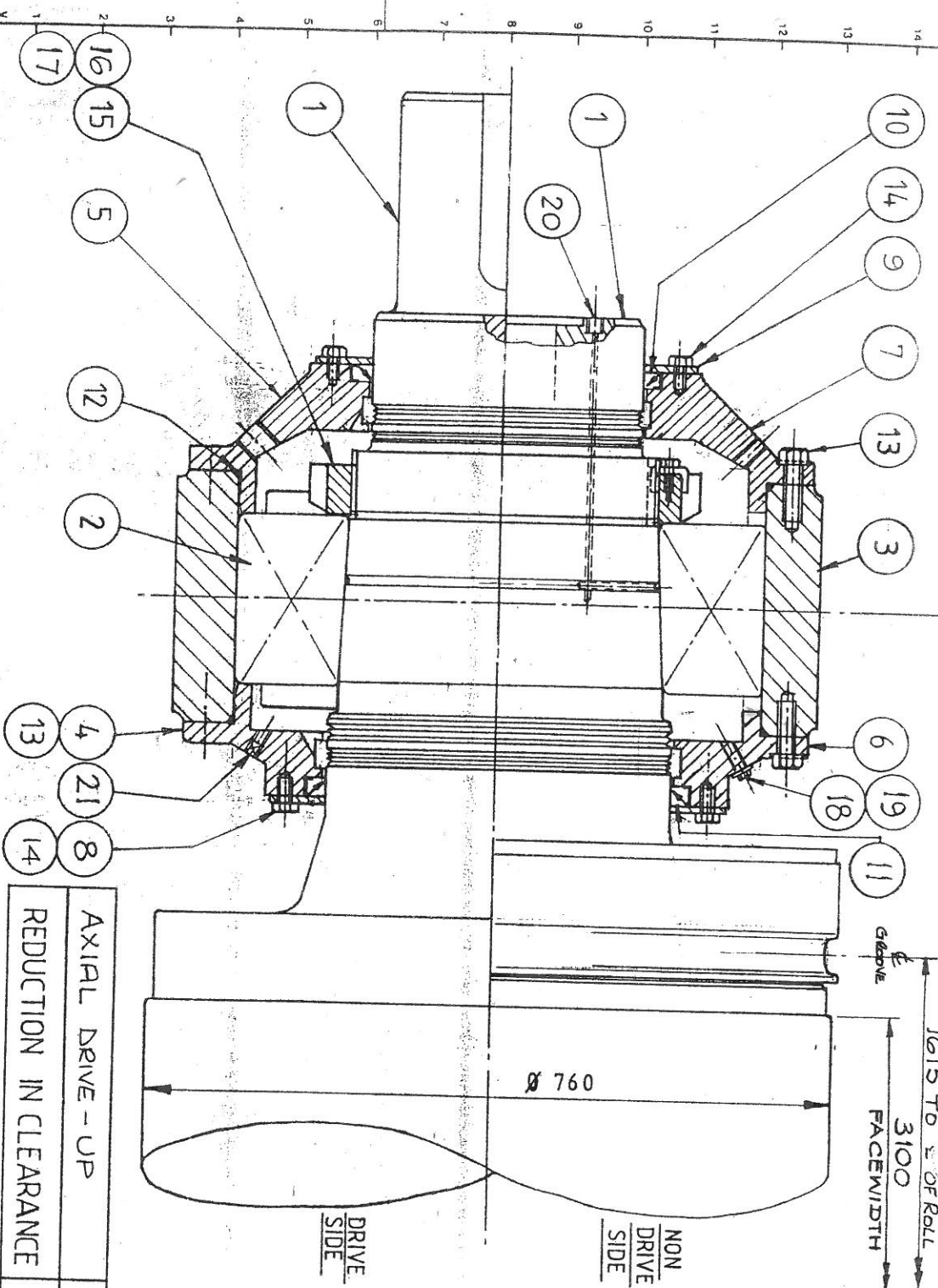


C 72102

4000 BEARING CENTRES



ITEM/DRG. No.	DESCRIPTION
1	A72062 DRIVE ROLL
2	BEARING(2316) SKF (C3/W33) SKF
3	B75T67 DRIVE ROLL HOUS
4	A72071 INNER COVER DRIVE
5	A72070 OUTER COVER DRIVE
6	A72071 INNER COVER NON DRI
7	A72070 OUTER COVER NONDRI
8	D 12024 SPLIT RETAINING PL
9	D 12024 SPLIT RETAINING PL
10	WALKERSELE 57-30
11	WALKERSELE 57-31
12	Ø4 mm VITON
13	M20x60 LG. HEX. HD. S
14	M8x16 LG. HEX. HD. S
15	SKF LOCKNUT (HM3068)
16	SKF LOCKING CLIP M53
17	SKF MBx1BLG Hex HD SDR + W
18	BRASS HEX SHOULDER FLUG 1/2"
19	DOWTY WASHER 1/2" R/8 T
20	UNBRANCO FLUSH FLUG 3/8"
21	UNBRANCO FLUSH FLUG 1/2"

MINIMUM PERMISSIBLE RESIDU		
CLEARANCE AFTER MOUNTING		
NORMAL	C3	C4
	0.12	0.17
		0.26

AXIAL DRIVE - UP	2.4 TO 3.3
REDUCTION IN CLEARANCE	0,15 TO 0,21

QUANTITIES FOR 'ONE' ROLL ONLY

MACHINING SYMBOLS UNLESS OTHERWISE STATED

ROUGH	▽	( < 10µm)
MEDIUM	▽▽	( < 2.5µm)
FINE	▽▽▽	( < 0.63µm)

ALL BURRS & SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED

Tolerances for dimensions to machined surfaces not otherwise tabularized.

Nominal Size	over	over	over	over	over	over	over	over	over
6	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±5
30	up to	up to	up to	up to	up to	up to	up to	up to	up to
120	30	120	315	1000	2000	4000	8000	12000	18000
30	up to	up to	up to	up to	up to	up to	up to	up to	up to

No.	REVISION	DATE	SIG.

**HUNT & MOSCROP**

SECTIONAL ARRGT THRO' DR ROLL BEARING HOUSING

DRAWN W.S./SM APPVD. SCALE 1:5

CHKD. DATE 18-12-89

PROJECTION

JOB NUMBER 1160290

C.72102

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