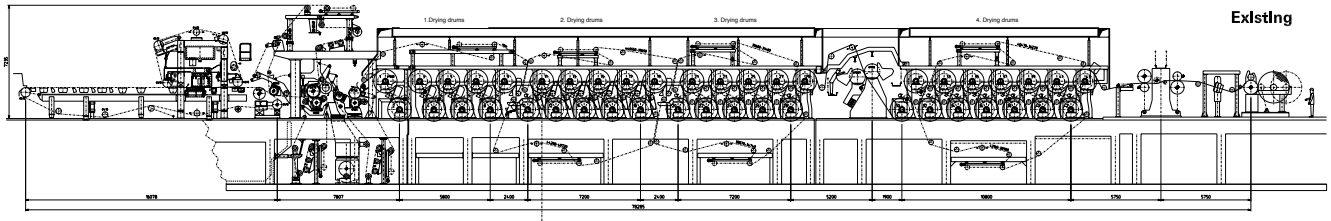
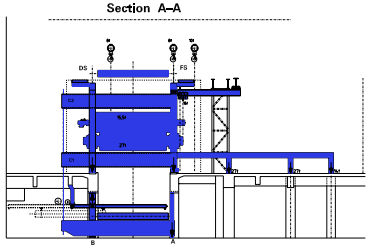
Load data Press section			
Loadpoint	Nip load	Max. loads in kN during Operating (without dynamic factor)	Commissioning
I	A	200	10
	B	220	960
II	A	320	250
	B	350	1070
III	A	60	60
	B	60	100
IV	A	170	180
	B	180	390
V	A	110	130
	B	110	10
VI	A	90	600
VII	B	40	-1610
Voith Recommendation Dynamic Factor +100% on all loads			

Load data Dryer section		
Static Line Load between point	Nip load	Static Line Loads in kN/m ! (without dynamic factor)
VIII – IX	A	89
	B	91
Voith Recommendation Dynamic Factor for operation loads +50%		

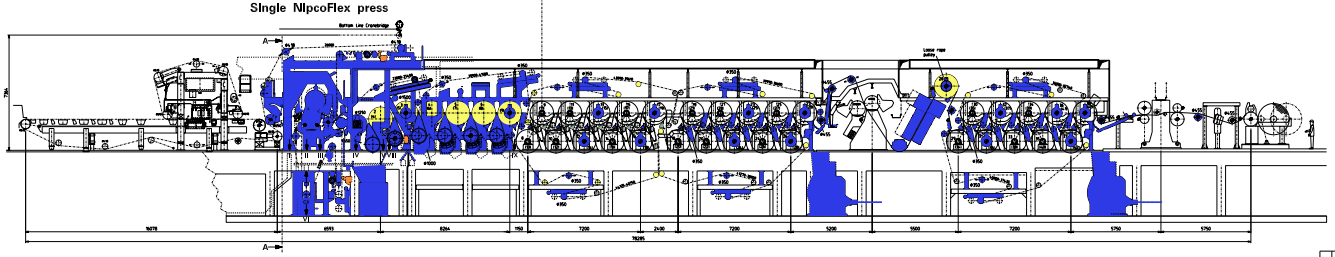


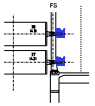
Existing

Section A–A



Single NIpcoFlex press





Design width = 4.200 mm
Design speed = 1200 m/min (new parts!)

- New parts
- Existing parts relocated
- Modified parts
- OPTION

A		Washer jet - fast cutter	2005-04-20	TV	Haut		
No.	No. of Sheet	No.	Revision	Date dr.	name	dep.	release date

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		date	name
dr.		2005-04-05	TV
ch.		2005-04-05	Haut
appr.			

VOITH

Scale of orig.	1:100
Weight	kg
Title	REBUILD
	PM 1
Drawing no.	887717705
Rev.	
Sheet	1
of	2

Dwg. 887717705