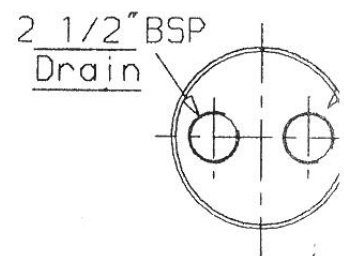


1	C72083	OUTER SHELL	8	C75146	WIPER RING	15	C75150	DRIP RING
2	A75143 turning A75144 drilling	CENTRE SHAFT	9		'O'RING 4mm DIA CORD	16	C75148	OUTER SPHERICAL
3	C75160	NYLON BUSH	10		CAP SCREW M6 X 12	17	C75149	INNER SPHERICAL
4	C75165	SEAL HOUSING ASS'Y.	11		GARLOCK Oil seal 64 X 5990 14 3/4" X 16 1/2" X 11/16"	18		EXT'L CIRCLIP Ø330 X 6
5	C69176	SEAL RUBBING RING	12		'O'RING 5mm DIA CORD	19	C72743	REGULATOR FLANGE
6		spherical roller bearing No. 23068 CC/C08	13	C75145	END FLANGE	20		CAP SCREW M20 X 40
7		EXT'L CIRCLIP Ø340 X 6	14		CAP SCREW M24 X 60	21	3,67:1	DIFFERENTIAL REGULATOR
40						40	C75728	250T END
22						22	C75161	OIL SCOO



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
MACHINING SYMBOLS UNLESS OTHERWISE STATED		ALL BURRS AND SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED		C																			
ROUGH ∇ (<10µm)				B																			
MEDIUM ∇ (<2,5µm)				A																			
FINE ∇ (<0,63µm)																							
Tolerances for dimensions to machined surfaces not otherwise toleranced.																							
REVISION												DATE						SIG.					



SECTIONAL ARRANGEMENT
SWIMMING ROLL TYPE: 2